




Use a thin layer of epoxy adhesive inside holes
Mount item 3 inside the holes.
Make sure that there is no glue inside the M6 threads(Pos3)

Use the rear cover as template
and drill holes to the rear chamber flange.
Drillsize Ø7mm Length 18mm deep inside the flange
Afterward. Remove the rear cover and
drill the flange holes to Drillsize Ø10,5x18mm

Measures without specified tolerances: NS-ISO 2768-1 Mittels				HAGLUND HORNS 	
Creation date: 19.04.2020	Constr./ Drawn: E. Haglund	Tracet: E.Haglund	Scale: 1:5		
Control: 19.04.2020	Standard Control: E. Haglund	Approved: E. Haglund			
Paint spec: Surface treatment according to appendix				System integration at all levels 	
Drawing number & part name : 2020AC600 - FLH				Part number: -	
Reference: -		Calculations: -		 copyright all rights reserved	
				Sheet: 2 of 2	
				Size: A2	